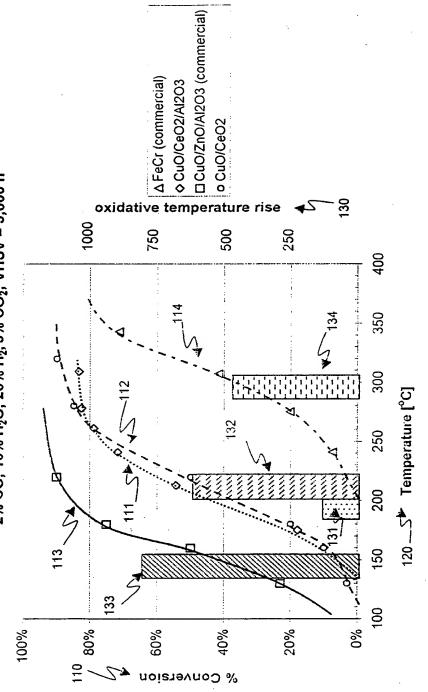
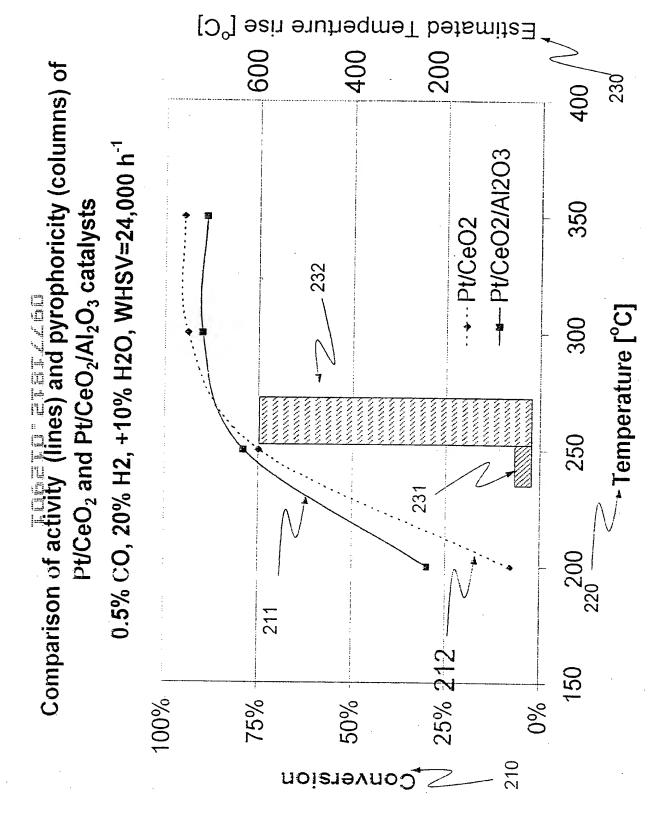
DOPTELL DIEDI

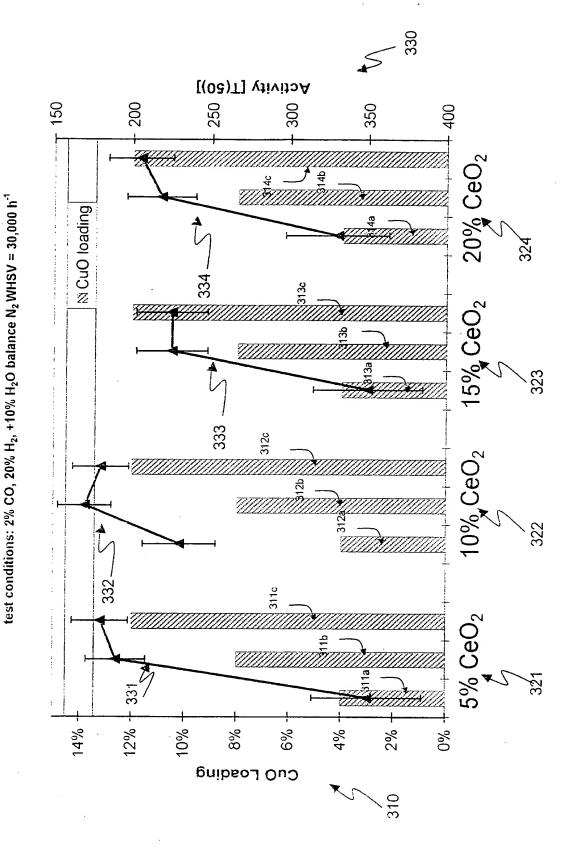
FeCr, CuO/ZnO/Al<sub>2</sub>O<sub>3</sub>, CuO/CeO<sub>2</sub> and CuO/CeO<sub>2</sub>/Al<sub>2</sub>O<sub>3</sub> 2% CO, 10% H<sub>2</sub>O, 20% H<sub>2</sub>, 5% CO<sub>2</sub>; VHSV = 5,000 h<sup>-1</sup> Activities (lines) and pyrophoricity (columns) of Figure 1

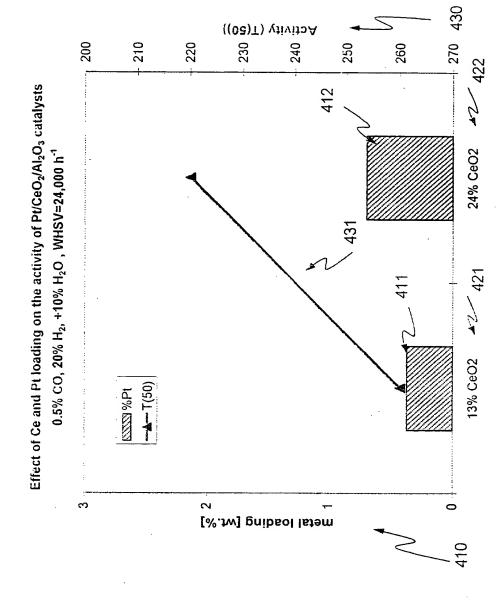




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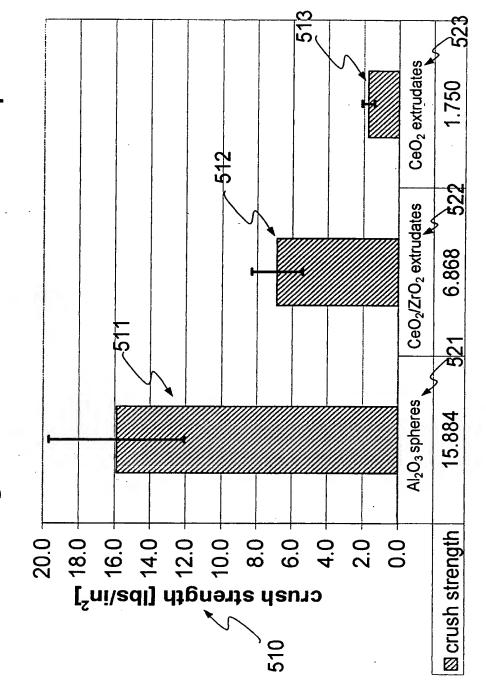
Dependence of WGS activity on Ce- and Cu-loading (18,846-29+38, samples WR-66,75, exp. WR-67,76,78)





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Crush strength of catalyst support particles Average and standard deviation of 20 samples



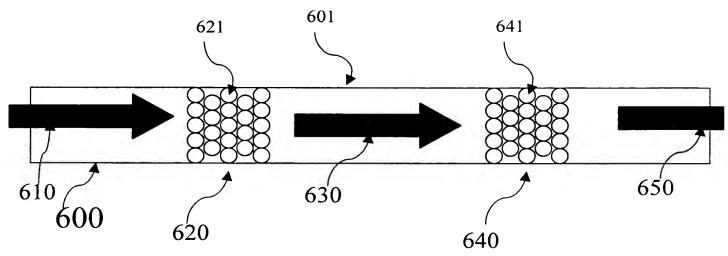


FIG. 6

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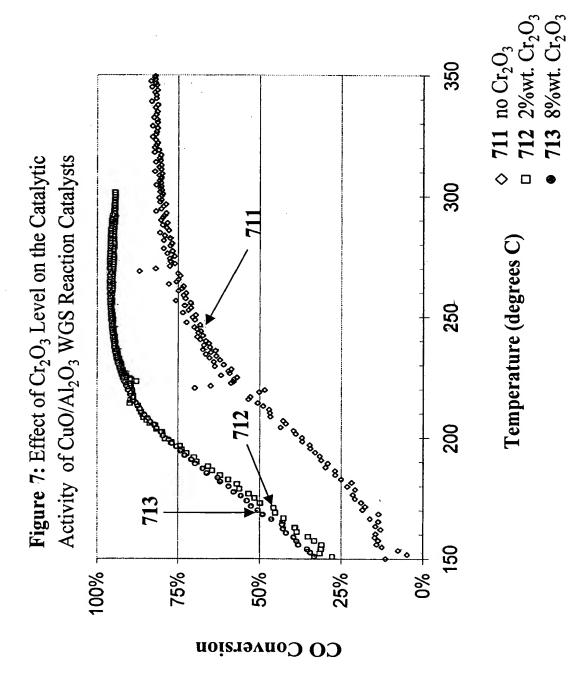
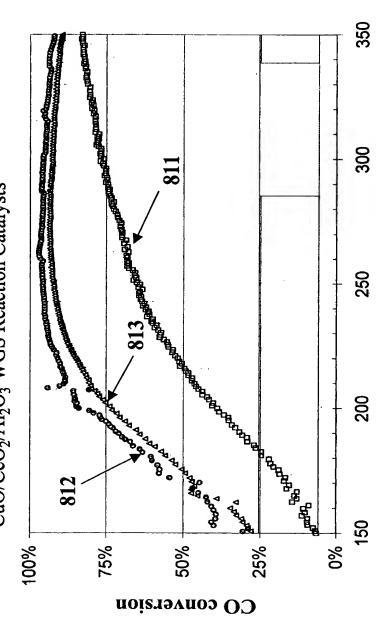


Figure 8: Effect of Cr<sub>2</sub>O<sub>3</sub> Level on the Catalytic Activity of CuO/CeO<sub>2</sub>/Al<sub>2</sub>O<sub>3</sub> WGS Reaction Catalysts

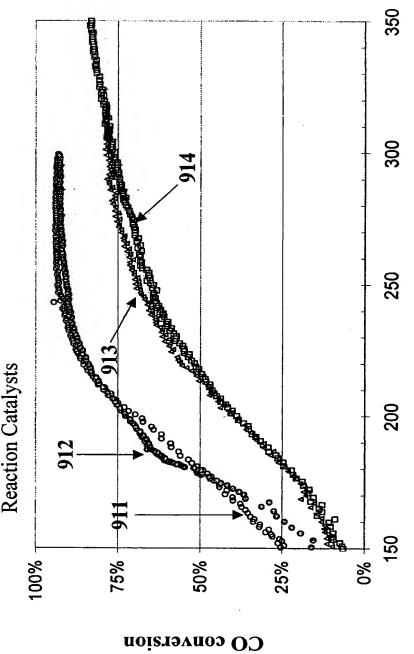


Temperature (degrees C)

811 0%wt. Cr<sub>2</sub>O<sub>3</sub>
812 2.1%wt. Cr<sub>2</sub>O<sub>3</sub>
813 5%wt. Cr<sub>2</sub>O<sub>3</sub>

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**Figure 9:** Effect of the Sequence of Synthetic Steps on the Catalytic Activity of CuO/Cr<sub>2</sub>O<sub>3</sub>/CeO<sub>2</sub>/Al<sub>2</sub>O<sub>3</sub> WGS Reaction Catalysts



Temperature (degrees C)